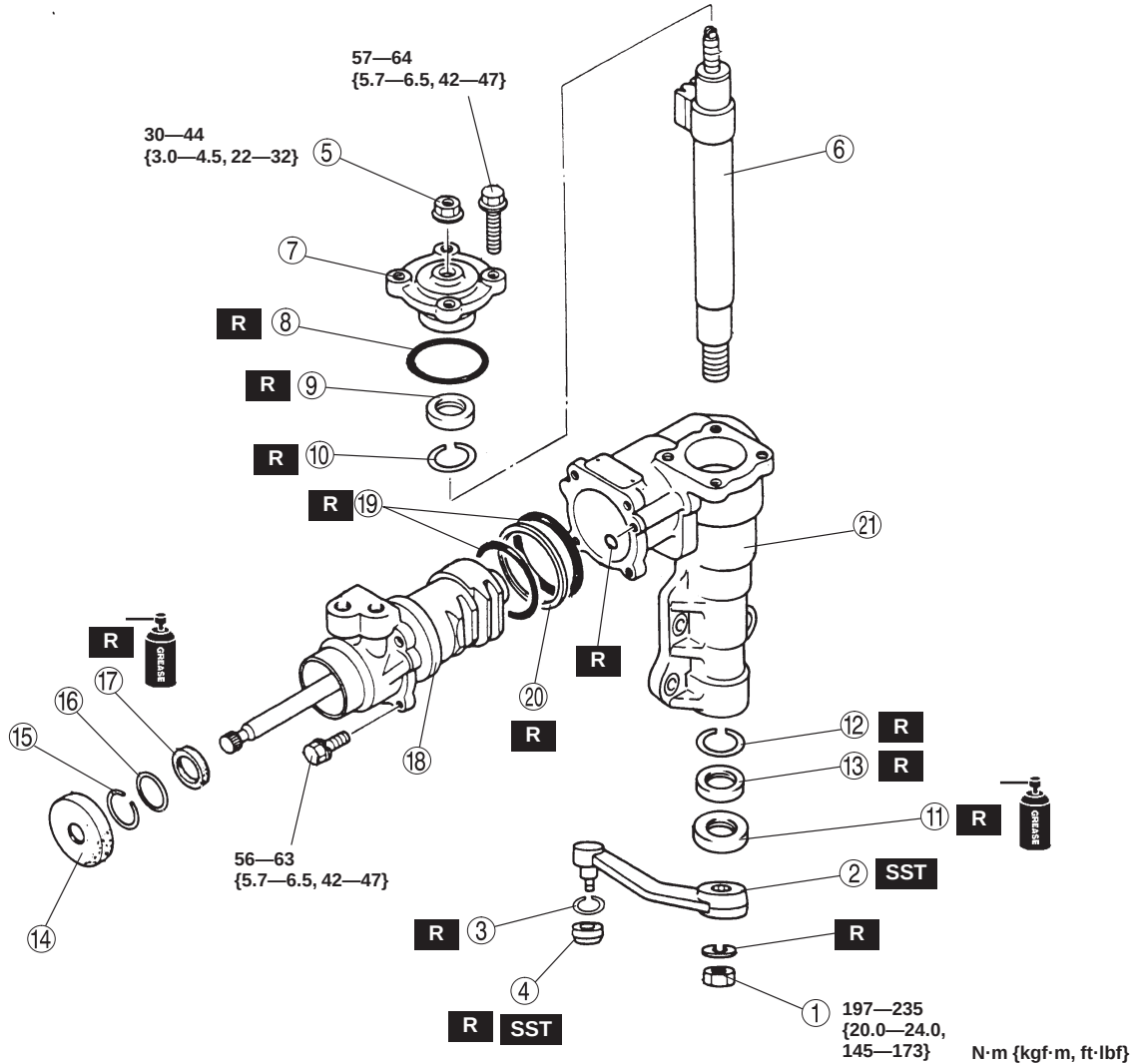


ENGINE SPEED SENSING POWER STEERING

STEERING GEAR AND LINKAGE DISASSEMBLY/ASSEMBLY

1. Disassemble in the order indicated in the table.
2. Assemble in the reverse order of disassembly.



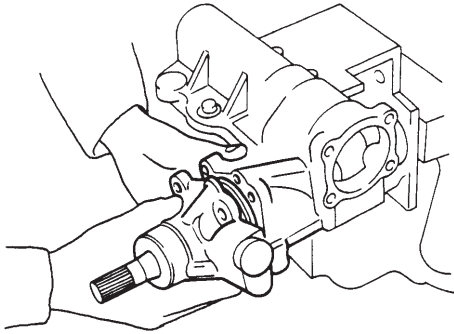
1	Nut
2	Pitman arm + MANUAL STEERING, STEERING GEAR AND LINKAGE DISASSEMBLY/ASSEMBLY, Pitman Arm Disassembly Note
3	Clip
4	Dust boot + MANUAL STEERING, STEERING GEAR AND LINKAGE DISASSEMBLY/ASSEMBLY, Dust Boot Assembly Note
5	Locknut + MANUAL STEERING, STEERING GEAR AND LINKAGE DISASSEMBLY/ASSEMBLY, Locknut (Side Cover), Sector Shaft Disassembly Note
6	Sector shaft + MANUAL STEERING, STEERING GEAR AND LINKAGE DISASSEMBLY/ASSEMBLY, Locknut (Side Cover) Sector Shaft Disassembly Note
7	Side cover

8	O-ring
9	Y packing
10	Back up ring
11	Oil seal
12	Back up ring
13	Y packing
14	Dust cover
15	Snap ring
16	Washer
17	Oil seal
18	Valve and piston component + Assembly Note
19	O-ring
20	Seal ring
21	Gear housing

Valve and Piston Component Assembly Note

Caution

- Do not scratch the seal ring and O-ring on the piston against the entrance to the housing.
- Insert the piston by slightly turning to the left and right so as not to create flection at the O-ring and seal ring.
- Insert the valve and piston component to the gear housing.



STEERING GEAR AND LINKAGE INSPECTION

(Refer to MANUAL STEERING, STEERING GEAR AND LINKAGE INSPECTION, Steering Gear Backlash Adjustment.)